

# Technical Data Sheet

## Durite™ Resin AD-5614

### Description

Powdered phenolic novolac with hexamethylenetetramine

### Application

AD-5614 is a general purpose bond for resinoid abrasive wheels. Used in conjunction with phenolic and/or furfural wetting agents, it has been used successfully as a bond in most types of grinding wheels.

### Typical Properties

Property	Value	Unit
Glass Plate Flow at 125°C	25 - 37	mm
Hexa Content	8.5 - 9.5	%
Hot Plate Cure at 150°C	60 - 90	Seconds
Particle Size <= 74 micron	98 - 99.9	% vol.

Tests are made in accordance with the current Hexion Standard Test Method and are available upon request.

### Storage

AD-5614 is a stable material with little tendency to sinter when stored in closed containers in a cool (21° C / 70° F), dry location.

### Handling

This product has to be used and disposed of according to the indications given in its safety data sheet. Hexion Inc. solid products, including but not limited to powders and flake resin products, can be combustible and present a fire or explosion hazard under certain conditions (including, but not limited to when dusts are finely divided and suspended in air and/or allowed to accumulate on surfaces). Fine dust clouds may form explosive mixtures. The buyer must comply with all laws, regulations and standards applicable to the possession, handling and use of solid products by the buyer. Please consult US NFPA Standard 652 & 654, UK HSE Guidance HSG 103, or other national guidance on safe handling of combustible dusts

### Packaging

200lb fiber drums

### Note

As part of our quality assurance efforts, we ensure compliance with the indicated product parameters at the time of shipping. Phenolic resins are known to be subject to a process of change that depends on the storage and transportation conditions. Even when the material is stored at the conditions indicated above, the useful life must be individually verified by the user of our products.

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<https://www.hexion.com/en-US/product/durite-resin-ad-5614->

Generated: April 29, 2024

Issue Date:

Revision: 7/5/2018 12:00:00 AM

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